


REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-790	17.12.13	VM	ML

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A519 (1018/1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (CDS)
ORDER AS CD-STRESS RELIEF ANNEALED / HOT ROLLED / NORMALIZED

SPECIFICATION: ASTM A519

PART NUMBER: MT-A519-T-[D.DDD]W[T.TTT]
WHERE D.DDD IS OUTSIDE DIAMETER IN INCHES
WHERE T.TTT IS WALL THICKNESS IN INCHES
EX. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A519-T-0.750W0.120

 Hawkesbury, Ontario, Canada			
TITLE ASTM A519 SEAMLESS ALLOY STEEL ROUND TUBING (CDS)			
PART NO. MT-A519-T			REV A
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 17/12/13	TOLERANCES: XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	VM 12/13/2017	XX ± .01 ANGLES ± .5°	
CHECKED BY:	ML 12/20/2017	.X ± .1 SURFACE ROUGHNESS	
MFG REVIEW BY:	DP 12/20/2017		
APPROVED BY:	ML 12/20/2017	SCALE: NTS	SHEET 1 OF 1
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